## Optimization of Battery Operation Management Using Robust Design

Julian O. Blosiu, Frank Deligiannis, Salvador DiStefano

Jet Propulsion Laboratory California Institute of Technology 4800 Oak Grove Drive Pasadena, CA 91109

## **ABSTRACT**

In recent years following several spacecraft battery anomalies, it was determined that managing the operational factors of NASA flight Ni Cdrechargeable battery was very important in order to maintain space flight battery nominal performance. The optimization of existing flight battery operational performance was viewed as something new for a Taguchi Methods appli cat ion. Nevertheless, for this experiment, a modified 1,16 orthogonal array was selected with five operational factors at four levels. Each experiment run consisted of sixty charge-discharge cycling at the selected operational levels. The designed experiment of the L16 partial factorial performance lasted nine weeks. A full factorial would have lasted over eleven years. Also, the confirmation trial proved to indicate over 96% improvement of nominal battery performance as compared to the performance at the initial best-thought operational levels. The cost savings was est i mated at over 400°/0, while experimentat ion time saving was estimated at over 3 OO°/o.